

Government of Maharashtra

**FileNo.:EC(ASIANPAINTS)-
2009/113/CR.164/TC1**
Environment department,
Room No. 217, 2nd floor,
Mantralaya Annexe,
Mumbai 400 032
Date: 8th September, 2010

To,
M/s. Asian Paints Limited
Asian Paints House,
6A, Shantinagar,
Santacruz (E),
Mumbai - 400055
Maharashtra.

Subject: Integrated Paint Production Facility (4.0 lakh kl paints and 1.6 lakh kl Intermediates) at Khandala-MIDC Phase-I, Taluka - Khandala, District- Satara by M/s. Asian Paints Limited - Environmental clearance regarding.

Sir,

This has reference to your communication dated 8th April, 2009 on the above mentioned subject. The proposal was considered as per the EIA Notification - 2006, by the State Level Expert Appraisal Committee, Maharashtra in its 20th meetings and decided to recommend the project for prior environmental clearance to SEIAA. Information submitted by you has been considered by State Level Environment Impact Assessment Authority in its 25th meeting held on 7th August, 2010.

2. It is noted that the proposal is for grant of Environmental Clearance for project Integrated Paint Production Facility (4.0 lakh kl paints and 1.6 lakh kl Intermediates) at Khandala-MIDC Phase-I, Taluka - Khandala, District- Satara by M/s. Asian Paints Limited. The project considered by SEAC under EIA Notification 2006, screening category is 5 (h).

Project information from documents submitted by you & considered by SEAC & SEIAA is summarized as below-

Name of the Project	: Proposed Integrated Paint Production Facility (4.0 lakh kl paints and 1.6 lakh kl Intermediates)
Type of Project	: Integrated paint industry
Project Proponent	: M/s. Asian Paints Limited
Location of the project	: Khandala-MIDC Phase-I, Taluka - Khandala, District- Satara, Maharashtra
Land	: 130.39 acres
Project built up area	: 40 acres
Estimated cost of the project	: Rs. 888 Crores

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Production capacity:

- Water based paints
- Solvent based paints
- Resins
- Polymers

Raw material requirement:

Raw Material Type-Description	RM Consumption per year- tons	RM Storage inventory - tons
Powders - in Silos & Hoppers	228470	14900
Powders - bags in raw material godown	6640	860
Liquids - in Tanks	141990	10550
Liquids - in barrels/ cans in Godown	7330	1130
	384430	27440

Water Requirement: 1427 KL/day; Source: MIDC

Effluent generated: Domestic Effluent 62 KL/day; Trade Effluent 118 KL/day

Entire effluent will be treated in RO unit and permeate will be reused in process (144 KLD) and reject (36 KLD) will be further treated using Multi-Effect Evaporator (MEE) to obtain distilled water (34.9 KLD), which also be reused in process. Sludge from ETP and Solid Residues from MEE will be taken to TSDF

Capacity of ETP : 180 KL/day;

Solid Waste Management: Hazardous Waste

S. No.	Hazardous Waste Type	Qty (MT/yr)	Mode of Disposal
1	Process Wastes, residues and sludge	445	Incineration/ Sale to MPCB authorized and CPCB/MPCB registered recyclers/actual users
2	Used / Spent oil	40	Sale to MPCB authorized and CPCB/MPCB registered recyclers/actual users
3	Contaminated aromatic, aliphatic or naphthenic solvents, may or may not be fit for reuse	150	Sale to MPCB authorized and CPCB/MPCB registered recyclers/actual users
4	Distillation Residues	85	Incineration
5	Chemical sludge from waste water treatment (dry basis)	250	Incineration/ Landfill in approved TSDF facility
6	Discarded liners contaminated with hazardous wastes /	6	Incineration/ Landfill in approved TSDF facility

	chemicals		
7	Discarded containers / barrels contaminated with hazardous wastes / chemicals	50	Incineration / Detoxification
	TOTAL	1026	

Domestic waste: 94 Kg Per day Disposal ; will be composted by using Vermiculture and used as manure for green belt development

Generation of non-hazardous waste is given below :

S. No.	Non-Hazardous Waste Type	Qty-Tons/annum	Mode of Disposal
1	Broken wooden scrap	700	Sale to outside party
2	Waste papers, cardboards, etc.	1175	Sale to outside party
3	Waste plastics	120	Sale to outside party
4	PVC pipes	5	Sale to outside party
5	Metal cover sheets	15	Sale to outside party
6	Decontaminated waste containers	50	Sale to outside party
7	Other wastes	65	Sale to outside party
	TOTAL	2130	

Green Belt Development: R.G area: 43.02 acres; 13000 trees, 45000 shrubs and 9000 ground cover and 25 acres of lawns is expected to be put in the factory premises upon completion of the entire project.

Rain water Harvesting:

- 50 nos. of rainwater harvesting wells will be provided
- Ground Water Authority / Board shall be consulted for finalization of appropriate rainwater harvesting technology.

Storm water Drainage:

Size of SWD: 1 meters wide and 2 meters deep channel, length to cover entire premises.

Power Requirement: The total power requirement for the proposed project will be about 6500 KVA & connected load will be approximately 23000 hp. Source of the power will be Maharashtra State Electricity Board.

DG Set: 1 no. x 2000 KVA ; 2 no x 1000 KVA ; 1 no x 500 KVA. DG Set will be provided for back up.

Energy Conservation:

- Energy efficient motor will be used
- Energy efficient agitators will be used for process vessels depending on application
- Variable speed drives will be provided to high HP motors depending on process
- Solar energy will be used for application like canteen water heating etc.
- Solar panel will be used for the street lighting.



- System for power factor improvement & Harmonics reduction will be provided

Air pollution control measures:

S. No.	Application	No. of stacks	Location	Stack dia. Mm	Stack height-mt
1.	Boiler	3	Utility block	400 mm – in case of HSD fired	30 m
2.	Thermic fluid heater	4	Utility block	550 mm – in case of HSD fired	30 m
3.	Incinerator	1	EHS area	600 mm with HSD	30 m
4.	Power Generator-	4	LT room	650 mm with HSD	9 m for 2000 KVA, 6.3 m for 1000 KVA 4.5 m for 500 KVA
5.	Process equipment vents	4	WPB-1,SPB-1, Polymer-1, Resin block-1	100 mm	15 m

- Usage of HSD, to minimize emission of SO₂ gases.
- Use of low NO_x burners
- All powder silos & hoppers will be provided with bag filters for dust collection. The filters will have polypropylene bags.
- In the construction phase proper housekeeping practices will minimize fugitive dust
- ISC-ST3 Model (Based on steady state Gaussian Model) developed by US-EPA is used for prediction of air impacts from stationary (point) sources
- Majority of liquid RM's will be handled in close manner
- Use of Diesel in place of FO.
- Stack Height as per CPCB norms
- Water Scrubber will be used for absorption of vapours emitting from incinerator stack
- Development of Green belt
- Bag filters will be used for dust collection
- Water/Carbon Scrubber will be used for absorption of vapours emitting from process vents

Noise pollution control measures:

Construction phase:

- Suitable Administrative and Engineering control will be adopted
- PPE will be provided to workers working near noisy machines

Operational phase:

- DG sets will be enclosed in acoustically treated rooms
- Proper Personal Protective Equipment (PPE) will be provide to workers stationed near noise emitting machinery
- Avenue plantation with tall evergreen trees along internal road to reduce vehicular noise
- Equipments such as power generator, compressors will be provided with Acoustic enclosures



Safety measures:

- Personnel protective Equipment for employees like ear muffs/plugs, gum boots, safety helmets, hand gloves, self breathing equipment, showers and eye wash fountains, first aid centre etc. will be provided.
- Training in handling of hazardous chemicals and solvents will be provided to employees
- Mock drills for evacuation and emergency preparedness will be regularly conducted.
- All moving parts of the machines being provided with guards
- Gas cylinders will be kept outside the plant room.
- Fire hydrant system will be installed
- Fire extinguishers being located all over the plant
- On site disaster plan has been prepared and will be followed

Environmental Management Plan:

SR. NO.	Parameter	Recurring cost per annum	Capital cost
1	air pollution control	Total combined Recurring Cost is expected to be approximately about 75 Lakh Rupees	Total Capital Cost is expected to be approximately about 400 Lakh Rupees
2	water pollution control		
3	noise pollution control		
4	environment monitoring and management		
5	reclaiming borrowed/mined area		
6	occupational health		
7	green belt		
8	solid waste management		
9	others (please specify)		
	total		

3. The proposal has been considered by SEIAA in its 25th meetings & decided to accord environmental clearance to the said project under the provisions of Environment Impact Assessment Notification, 2006 subject to implementation of the following terms and conditions :-

- (i) The height, Construction built up area of proposed construction shall be in accordance with the existing FSI/FAR norms of the urban local body & it should ensure the same along with survey number before approving layout plan & before according commencement certificate to proposed work. ULB should also ensure the zoning permissibility for the proposed project as per the approved development plan of the area.
- (ii) "Consent for Establishment" shall be obtained from Maharashtra Pollution Control Board under Air and Water Act and a copy shall be submitted to the Environment department before start of any construction work at the site.
- (iii) All required sanitary and hygienic measures should be in place before starting construction activities and to be maintained throughout the construction phase.
- (iv) A First Aid Room will be provided in the project both during construction and operation of the project.
- (v) Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc.
- (vi) Adequate drinking water and sanitary facilities should be provided for construction workers at the site. Provision should be made for mobile toilets. The safe disposal of



wastewater and solid wastes generated during the construction phase should be ensured.

- (vii) Arrangement shall be made that waste water and storm water do not get mixed.
- (viii) All the topsoil excavated during construction activities should be stored for use in horticulture / landscape development within the project site.
- (ix) Additional soil for leveling of the proposed site shall be generated within the sites (to the extent possible) so that natural drainage system of the area is protected and improved.
- (x) Green Belt Development shall be carried out considering CPCB guidelines including selection of plant species and in consultation with the local DFO/ Agriculture Dept.
- (xi) Disposal of muck during construction phase should not create any adverse effect on the neighboring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority.
- (xii) Soil and ground water samples will be tested to ascertain that there is no threat to ground water quality by leaching of heavy metals and other toxic contaminants.
- (xiii) Construction spoils, including bituminous material and other hazardous materials must not be allowed to contaminate watercourses and the dumpsites for such material must be secured so that they should not leach into the ground water.
- (xiv) Any hazardous waste generated during construction phase should be disposed off as per applicable rules and norms with necessary approvals of the Maharashtra Pollution Control Board.
- (xv) The diesel generator sets to be used during construction phase should be low sulphur diesel type and should conform to Environments (Protection) Rules prescribed for air and noise emission standards.
- (xvi) The diesel required for operating DG sets shall be stored in underground tanks and if required, clearance from concern authority shall be taken.
- (xvii) Vehicles hired for bringing construction material to the site should be in good condition and should have a pollution check certificate and should conform to applicable air and noise emission standards and should be operated only during non-peak hours.
- (xviii) Ambient noise levels should conform to residential standards both during day and night. Incremental pollution loads on the ambient air and noise quality should be closely monitored during construction phase. Adequate measures should be made to reduce ambient air and noise level during construction phase, so as to conform to the stipulated standards by CPCB/MPCB.
- (xix) Fly ash should be used as building material in the construction as per the provisions of Fly Ash Notification of September 1999 and amended as on 27th August, 2003. (The above condition is applicable only if the project site is located within the 100Km of Thermal Power Stations).
- (xx) Ready mixed concrete must be used in building construction.
- (xxi) The approval of competent authority shall be obtained for structural safety of the buildings due to any possible earthquake, adequacy of fire fighting equipments etc. as per National Building Code including measures from lighting.
- (xxii) Storm water control and its re-use as per CGWB and BIS standards for various applications.
- (xxiii) Water demand during construction should be reduced by use of pre-mixed concrete, curing agents and other best practices referred.
- (xxiv) The ground water level and its quality should be monitored regularly in consultation with Ground Water Authority.
- (xxv) The installation of the Sewage Treatment Plant (STP) should be certified by an independent expert and a report in this regard should be submitted to the Ministry



before the project is commissioned for operation. Treated effluent emanating from STP shall be recycled/refused to the maximum extent possible. Treatment of 100% gray water by decentralized treatment should be done. Discharge of unused treated affluent shall conform to the norms and standards of the Maharashtra Pollution Control Board. Necessary measures should be made to mitigate the odour problem from STP.

- (xxvi) Project proponent shall ensure completion of STP, MSW disposal facility prior to occupation of the buildings and should obtain completion certification for these systems/aspects from MPCB.
- (xxvii) Local body should ensure that no occupation certification is issued prior to operation of STP/MSW site etc. with due permission of MPCB.
- (xxviii) Permission to draw ground water shall be obtained from the competent Authority prior to construction/operation of the project.
- (xxix) Separation of gray and black water should be done by the use of dual plumbing line for separation of gray and black water.
- (xxx) Fixtures for showers, toilet flushing and drinking should be of low flow either by use of aerators or pressure reducing devices or sensor based control.
- (xxxi) The solid waste generated should be properly collected and segregated. Wet garbage should be composted and dry/inert solid waste should be disposed off to the approved sites for land filling after recovering recyclable material
- (xxxii) Use of glass may be reduced up to 40% to reduce the electricity consumption and load on airconditioning. If necessary, use high quality double glass with special reflective coating in windows.
- (xxxiii) Roof should meet prescriptive requirement as per Energy Conservation Building Code by using appropriate thermal insulation material to fulfill requirement
- (xxxiv) Energy conservation measures like installation of CFLs /TFLs for the lighting the areas outside the building should be integral part of the project design and should be in place before project commissioning. Use CFLs and TFLs should be properly collected and disposed off/sent for recycling as per the prevailing guidelines/rules of the regulatory authority to avoid mercury contamination. Use of solar panels may be done to the extent possible like installing solar street lights, common solar water heaters system. Project proponent should install, after checking feasibility, solar plus hybrid non conventional energy source as source of energy.
- (xxxv) Diesel power generating sets proposed as source of back up power for elevators and common area illumination during operation phase should be of enclosed type and conform to rules made under the Environment (Protection) Act, 1986. The height of stack of DG sets should be equal to the height needed for the combined capacity of all proposed DG sets. Use low sulphur diesel. The location of the DG sets may be decided with in consultation with Maharashtra Pollution Control Board.
- (xxxvi) Noise should be controlled to ensure that it does not exceed the prescribed standards. During nighttime the noise levels measured at the boundary of the building shall be restricted to the permissible levels to comply with the prevalent regulations.
- (xxxvii) Traffic congestion near the entry and exit points from the roads adjoining the proposed project site must be avoided. Parking should be fully internalized and no public space should be utilized.
- (xxxviii) Opaque wall should meet prescriptive requirement as per Energy Conservation Building Code, which is proposed to be mandatory for all air-conditioned spaces while it is aspirational for non-air-conditioned spaces by use of appropriate thermal insulation material to fulfill requirement
- (xxxix) The building should have adequate distance between them to allow movement of fresh air and passage of natural light, air and ventilation



- (xl) Regular supervision of the above and other measures for monitoring should be in place all through the construction phase, so as to avoid disturbance to the surroundings.
- (xli) Under the provisions of Environment (Protection) Act, 1986, legal action shall be initiated against the project proponent if it was found that construction of the project has been started without obtaining environmental clearance.
- (xlii) Six monthly monitoring reports should be submitted to the Department and MPCB.
- (xliii) A complete set of all the documents submitted to Department should be forwarded to the MPCB
- (xliv) In the case of any change(s) in the scope of the project, the project would require a fresh appraisal by this Department.
- (xlv) No land development / construction work preliminary or otherwise relating to the project shall be taken up without obtaining due clearance from respective authorities.
- (xlvi) A separate environment management cell with qualified staff shall be set up for implementation of the stipulated environmental safeguards.
- (xlvii) Separate funds shall be allocated for implementation of environmental protection measures/EMP along with item-wise breaks-up. These cost shall be included as part of the project cost. The funds earmarked for the environment protection measures shall not be diverted for other purposes and year-wise expenditure should reported to the MPCB & this department.
- (xlviii) The project management shall advertise at least in two local newspapers widely circulated in the region around the project, one of which shall be in the marathi language of the local concerned within seven days of issue of this letter, informing that the project has been accorded environmental clearance and copies of clearance letter are available with the Maharashtra Pollution Control Board and may also be seen at Website at <http://envis.maharashtra.gov.in>.
- (xlix) Project management should submit half yearly compliance reports in respect of the stipulated prior environment clearance terms and conditions in hard & soft copies to the MPCB & this department, on 1st June & 1st December of each calendar year.
- (l) A copy of the clearance letter shall be sent by proponent to the concerned Municipal Corporation and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the Company by the proponent.
- (li) The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM, SO₂, NO_x (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.
- (lii) The project proponent shall also submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.
- (liii) The environmental statement for each financial year ending 31st March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.
- (liv) The environmental clearance is being issued without prejudice to the court case pending in the court of law and it does not mean that project proponent has not



violated any environmental laws in the past and whatever decision of the Hon'ble court will be binding on the project proponent. Hence this clearance does not give immunity to the project proponent in the case filed against him.

4. Project proponent should submit exactly same documents for approval of building plans to the concern authority as per the documents submitted to the SEIAA for prior Environmental Clearance
5. Project proponent shall not make any change in Layout Plan/ Master Plan submitted to the Authority without its prior permission and shall submit approved layout plan to Department before commencement of construction work.
6. In case of submission of false document and non compliance of stipulated conditions, Authority/ Environment Department will revoke or suspend the Environmental Clearance without any intimation and initiate appropriate legal action under Environmental Protection Act, 1986.
7. The Environment department reserves the right to add any stringent condition or to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason.
8. **Validity of Environment Clearance:** The environmental clearance accorded shall be valid for a period of 5 years.
9. In case of any deviation or alteration in the project proposed from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.
10. The above stipulations would be enforced among others under the Water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management and Handling) Rules, 1989 and its amendments, the public Liability Insurance Act, 1991 and its amendments.
11. Any appeal against this environmental clearance shall lie with the National Environmental Appellate Authority, if preferred, within 30days as prescribed under Section 11 of the National Environmental Appellate Act, 1997.


(Valsa R Nair Singh)
Secretary, Environment
department & MS, SEIAA

Copy to:

1. Shri. Ashok Basak, IAS (Retd.), Chairman, SEIAA, 502, Charleville, 'A' Road, Church gate, Mumbai- 400 020, Maharashtra.

2. Shri. P.M.A Hakeem, IAS (Retd.), Chairman, SEAC, 'Jugnu' Kottaram Road, Calicut- 673 006 Kerala.
3. Additional Secretary, MOEF, 'Paryavaran Bhawan' CGO Complex, Lodhi Road, New Delhi - 110510
4. Member Secretary, Maharashtra Pollution Control Board, with request to display a copy of the clearance.
5. The CCF, Regional Office, Ministry of Environment and Forest (Regional Office, Western Region, Kendriya Paryavaran Bhavan, Link Road No- 3, E-5, Ravi-Shankar Nagar, Bhopal- 462 016). (MP).
6. Regional Office, MPCB, Pune.
7. Collector, Satara.
8. IA- Division, Monitoring Cell, MoEF, Paryavaran Bhavan, CGO Complex, Lodhi Road, New Delhi-110003.
9. Director (TC-1), Dy. Secretary (TC-2), Scientist-1, Environment Department.
10. Select file (TC-3).